

Technical data sheet

Date: November 09, 2023

Basix Light

WHITE MG KRAFT PAPER

Production Unit: Skärblacka PM8

End uses

Basix Light is a strong paper with a smooth, glossy surface. It is designed for Bags and Wrappings printed in flexography.

Grammages

22-40 gsm

Materials

Basix Light is produced from pure bleached pulp and consists entirely of primary fibers. The long and strong fibres, from the forests of the Nordic region, give the paper its inherent strength.

Printing method

Flexography

Approvals

Basix Light is produced in compliance with regulation (EC) No 1935/2004 and regulation (EC) No 2023/2026 with amendments on materials and articles intended to come into contact with food. Basix Light complies with relevant parts of the food packaging norms BfR XXXVI, FDA 21 CFR §176.170, FDA 21 CFR §176.180, GB4806.1-2016 and GB4806.8-2016.

Certification

Basix Light is produced at Billerud Skärblacka, which is certified in accordance with ISO 9001, ISO 14001 and with FSSC 22000.

Material recovery

Basix Light is recyclable according to method PTS-RH 021/97. Basix Light fulfils the demands for industrial composting (EN 13432 clauses 4.2.2 and 4.3.2 and ISO 18606:2013) and has, in addition, been approved for home compostability.

Property	Unit								Method
Grammage	g/m²		22	25	30	35	38	40	ISO 536
Thickness	μm		42	46	54	61	64	67	ISO 534
Tensile strength	kN/m kN/m	MD CD	1.7 0.7	1.9 0.8	2.4 1.0	2.9 1.2	3.2 1.3	3.4 1.4	ISO 1924-3
Tearing resistance	mN mN	MD CD	135 240	160 275	200 330	240 390	270 435	285 450	ISO 1974
Bursting strength	kPa		70	80	100	115	125	135	ISO 2758
Air resistance	S		1.0	1.5	3.0	5.5	6.5	7.5	ISO 5636-5
Gloss	%	MG	31	31	31	31	31	31	Tappi T480
Cobb 60s	g/m²	MG	24	24	24	24	24	24	ISO 535
Roughness (Bendtsen)	ml/min	MG RS	240 750	240 870	240 1030	230 1190	230 1350	230 1390	ISO 8791-2
ISO Brightness	%		86	86	86	86	86	86	ISO 2470
Moisture content	%		5.5	5.4	5.4	5.4	5.4	5.4	Online QCS

MD = Machine Direction

CD = Cross Direction

MG = MG-side/RS = Reverse side

Test climate: 50% RH, 23C

The table shows typical values