

## Technical data sheet

Date: January 01, 2018

# QuickFill® Brown Xcel **BROWN SACK KRAFT PAPER**

Production Unit: Skärblacka

#### End uses

QuickFill® Brown Plus is particularly suitable for end-uses involving fast filling of valve sacks with powdered goods. High porosity means that the sacks do not normally need to be perforated. QuickFill® Brown Plus is approved for sacks in accordance with the German norm for dangerous goods.

#### Grammages

 $70 - 90 \text{ g/m}^2$ 

#### **Materials**

QuickFill® Brown Plus is produced from pure, unbleached kraft pulp and consists entirely of virgin fibres. The long and strong fibres, from Nordic slowly growing softwood forests, give the paper its inherent strength.

### **Approvals**

QuickFill® Brown Plus is produced in compliance with BfR and FDA food packaging norms

## Certification

Skärblacka mill is certified in accordance with ISO 9001, ISO 14001 and ISO 50001.

Property	Unit		Typical values	5		Method
Grammage	g/m <sup>2</sup>		70	80	90	ISO 536
Tensile strength	kN/m kN/m	MD CD	5.6 4.9	6.4 5.6	7.2 6.3	ISO 1924-3
Tensile index	Nm/g Nm/g	MD CD	80 70	80 70	80 70	ISO 1924-3
Stretch	%	MD CD	6.0 8.0	6.0 7.5	6.0 7.0	ISO 1924-3
TEA	J/m² J/m²	MD CD	215 240	250 270	270 280	ISO 1924-3
TEA Index	J/g J/g	MD CD	3.1 3.4	3.1 3.4	3.0 3.1	ISO 1924-3
TEA index geometric	J/g		3.3	3.3	3.1	
Tear strength	mN mN	MD CD	910 910	1120 1120	1260 1260	ISO 1974
Tear index	mNm²/g mNm²/g	MD CD	13.0 13.0	14.0 14.0	14.0 14.0	ISO 1974
Friction coeff. Static		WS	0.60	0.60	0.60	ISO 15359
Cobb 60s	g/m²		30	30	30	ISO 535
Air resistance	S		3	3	3	ISO 5636-5
Moisture	%		7.0	7.0	7.0	ISO 287

MD = Machine Direction CD = Cross Direction

TS = Top side (winded outside, recommended print side) WS = Wire side

Test climate: 50% RH, 23°C